CTS-9005

Digital Ultrasonic Flaw Detector



Eye Catching Design
Complete Functions
Reliable Quality
Easy Operation
Compact Size





CTS-9005

Portable, Easy-to-Use, Reliable

—New Generation General-Purpose Digital Flaw Detector

Compact & Portable: The whole unit weight (battery included) is approx. 1.2kg, suitable for aloft and field work.

Easy Operation: There are just a few concisely-defined keys, easy to be operated with only one hand.

Environmental Protection: This system is designed based on IP65 standard, suitable for complex industrial flaw detection environment.

Super-low Consumption: The configured Li-polymer battery can support up to 7-hour continuous operation.

Strong Performance: High resolution and penetration, achieving precise flaw detection from thin plates to large forged pieces.



Superior Features

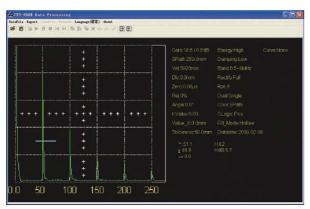
- Max. sampling rate 240MHz; Measurement resolution 0.1mm.
- Operating frequency range: 0.5~10MHz.
- 20~2000Hz (step: 20Hz): avoid reverberation signals during flaw detection.
- The AGC (auto gain control) function for efficient flaw detection.
- The AVG/DGS curve works with echo compare function, making echo quantification of different distances and amplitudes more convenient.
- The 5.7" color TFT LCD of wide viewing angle, high brightness and high definition delivers every clear detail.
- Peak memory function facilitates quick scanning and measurement on workpieces.
- Three different color schemes can meet the requirements of different application environments and habits.
- Up to 300 sets of curve and waveform can be saved for various workpieces and flaw detection standards.



^{*} EN-12668-1 and ASTM E317-1 compliant

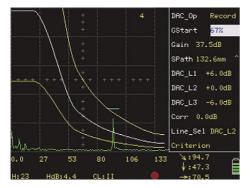
Application Examples

Data Storage



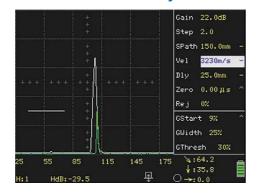
 Detection echoes, curves or parameters may be losslessly stored to a PC via the USB port, facilitating report editing and data management.

DAC Curve



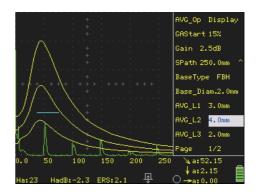
 The DAC curve function brings easier and more convenient flaw evaluation.

Peak Memory



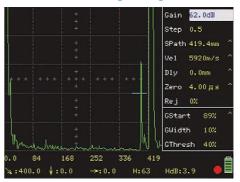
 Refresh the highest echo within the screen range automatically, completing flaw positioning quickly.

AVG/ DGS Curve



 Three curves of different equivalent values will be auto created by taking a known flat-bottom hole or large flat-bottom echo for reference.

Detection on Large Forged Pieces



- The large detection range and high sensitivity surplus meet the requirements of detection on large forged pieces or coarse crystal materials.
- This picture shows an echo from a 400mm Φ2 flat-bottom forged test block.

On-site Application



CTS-9005 inspect shaft.

Function	Unit	Specifications
Testing Index		
Attenuator Error	dB	Every 12dB ±1dB
Vertical Linearity Error	%	≤3
Dynamic Range	dB	≥32
Horizontal Linearity Error	%	≤0.5
Pulser		
PRF	Hz	20-2000Hz, step: 20Hz
Damping		Low /High
Receiver		
Operating Frequency Range	MHz	0.5-10, with 7 steps of 1-4/0.5-10/1/2.5/4/5/10
Reject	%	0~80
Gain Adjustment	dB	0 ~ 110, with steps of 0.5 / 2 / 6 / 12
Measurement		
Detection Range	mm	0 ~ 13000 (Longitudinal wave in steel)
Display Delay	mm	-10 ~ 1000 (Longitudinal wave in steel)
Rectify		Positive, Negative, Full, Filter
Auto Gain		Enabling the echo amplitude within the gate auto adjusted to a designated amplitude Amplitude setup: 80% / 100%
Angle Measurement		Measure probe angle
Material Velocity	m/s	400 ~ 15000
Probe Zero	μѕ	0 ~ 200
Auto Calibration		For calibrating material velocity and probe delay. Calibration mode: Velocity and Zero
DAC Curve		For making, setting and applying DAC curves, up to 8 curves
AVG / DGS Curve		For making, setting and applying AVG / DGS curves
Screenshot		Print the system screen as an image and output to a USB disk
Parameter Output		Save the screen measurement parameters to a USB disk
Peak Memory		Display waveform envelope
Freeze		Freeze screen waveforms
Zoom		Screen waveform area zoom-in and zoom-out
Dual Probe		Single / Dual
USB Port		Save the system internal data sets to a USB disk via the USB port
Alarm Gate		Off / On, enabling and disabling the buzzer alarm
Gate		Two measure alarm gates. Gate mode: off / positive / negative Gate Start: 0-109% Gate Width: 0-109% Gate Thresh: 10-90%
General Technical Specification		
Display Screen		5.7" high brightness TFT LCD, 320 x 240 pixels
Measure Unit		Inch/ mm
Language		Up to nine kinds of language for selection, including Chinese, English, Japanese, French, Spanish, Russian, German, Portuguese, Polish
Power Supply	V	12 DC (external power supply); 7.4 (battery)
Battery Operating Time	h	≥ 7 (Backlight brightness dependent. The brightness will be adjusted automatically according to environment temperature.)
Operating Temperature	°C	-10-40
IP Code		IP65
Weight	kg	Approx. 1.2 (including battery)
Dimension	mm	152 × 240 × 52 (WxHxL)



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